## Fil m-Tech

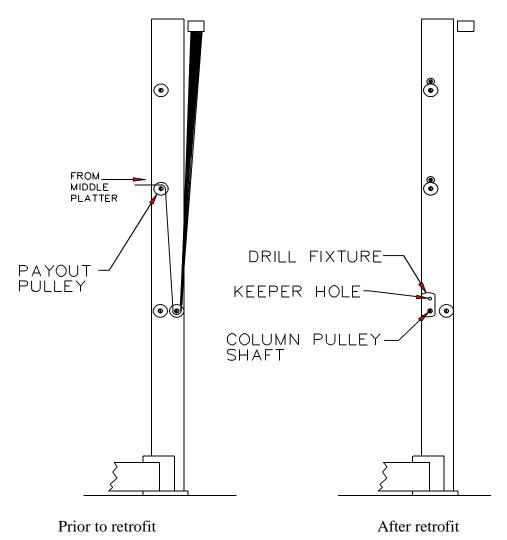
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If you are not a qualified technician, please make no adjustments to anything you may read about in these Adobe manual downloads.

www.film-tech.com

## Column Pay-out Pulley Keeper Retrofit Instructions



- 1. Remove the E-rings, slide the three Column Payout Pulleys off of the Column Pulley Shafts, and remove the inboard E-rings.
- 2. Slide the Drill Fixture onto a Column Pulley Shaft. Align the left edge of the fixture with the edge of the column.
- 3. Spot drill the Keeper Hole with the provided #3 drill bit.
- 4. Remove the Drill Fixture, finish drilling the Keeper hole, and tap with the provided 1/4-28 tap. Use a light weight oil when tapping.
- 5. Repeat steps 2-4 for the other two Payout Pulleys.
- 6. Insert the three new column pulley shafts into the Keeper Holes.
- 7. Slide the Payout Pulleys and Keepers onto their shafts.

## **Ordering Information**

Keeper Spool Retrofit 3 Deck Platter	3819
(3 keeper spools and shafts)	
Keeper Spool Retrofit Drill Fixture Kit	3821
(drill, tap and drill fixture)	